

*Draft Agenda—Housing Counseling  
Federal Advisory Committee Meeting—  
November 1, 2016*

- I. Welcome
- II. Introduction of Members
- III. Presentations by Industry Experts
- IV. Discussion of Issues Facing the  
Housing Counseling Industry
  - A. Increasing Consumer Awareness of  
Housing Counseling Services
  - B. Achieving Greater Financial  
Sustainability for Housing  
Counseling Services
  - C. Measuring Demand for Housing  
Counseling
- V. Public Comment
- VI. Next Steps
- VII. Adjourn

With advance registration, the public is invited to attend this one-day meeting in-person or by phone. To register to attend, please visit the Web page at: <https://www.huduser.gov/portal/event/Housing-Counseling.html>.

In-person attendees will receive details about the meeting location and how to access the building after completing the pre-registration process at the above link. The meeting is also open to the public with limited phone lines available on a first-come, first-served basis. Phone attendees can call in to the one-day meeting by using the following toll-free number in the United States: (800) 230-1059. An operator will ask callers to provide their names and their organizational affiliations (if applicable) prior to placing callers into the conference line to ensure they are part of the pre-registration list. Callers can expect to incur charges for calls they initiate over wireless lines and HUD will not refund any incurred charges. Callers will incur no charge for calls they initiate over land-line connections to the toll-free phone number. Persons with hearing impairments may also follow the discussion by first calling the Federal Relay Service (FRS): (800) 977-8339 and providing the FRS operator with the conference call toll-free number: (800) 230-1059.

Also, with advance registration, members of the public will have an opportunity to provide oral and written comments. The total amount of time for oral comments will be limited to three minutes per commenter to ensure pertinent Committee business is completed. Written comments must be provided no later than October 24, 2016 to [HCFACCommittee@hud.gov](mailto:HCFACCommittee@hud.gov). If the number of registered commenters for the meeting exceeds the available time, HUD will initiate a lottery to select commenters. In order to pre-register to provide comments, please visit the Web

page at: <https://www.huduser.gov/portal/event/Housing-Counseling.html>.

Records and documents discussed during the meeting, as well as other information about the work of this Committee, will be available for public viewing as they become available at: <http://www.facadatabase.gov/committee/committee.aspx?cid=2492&aid=77> by clicking on the “Committee Meetings” link.

Dated: October 3, 2016.

**Genger Charles,**

*General Deputy Assistant, Secretary for  
Housing.*

[FR Doc. 2016-24336 Filed 10-6-16; 8:45 am]

**BILLING CODE 4210-67-P**

**DEPARTMENT OF HOUSING AND  
URBAN DEVELOPMENT**

**[Docket No. FR-5907-N-41]**

**Federal Property Suitable as Facilities  
To Assist the Homeless**

**AGENCY:** Office of the Assistant Secretary for Community Planning and Development, HUD.

**ACTION:** Notice.

**SUMMARY:** This Notice identifies unutilized, underutilized, excess, and surplus Federal property reviewed by HUD for suitability for use to assist the homeless.

**FOR FURTHER INFORMATION CONTACT:** Juanita Perry, Department of Housing and Urban Development, 451 Seventh Street SW., Room 7266, Washington, DC 20410; telephone (202) 402-3970; TTY number for the hearing- and speech-impaired (202) 708-2565 (these telephone numbers are not toll-free), call the toll-free Title V information line at 800-927-7588 or send an email to [titles5@hud.gov](mailto:titles5@hud.gov).

**SUPPLEMENTARY INFORMATION:** In accordance with 24 CFR part 581 and section 501 of the Stewart B. McKinney Homeless Assistance Act (42 U.S.C. 11411), as amended, HUD is publishing this Notice to identify Federal buildings and other real property that HUD has reviewed for suitability for use to assist the homeless. The properties were reviewed using information provided to HUD by Federal landholding agencies regarding unutilized and underutilized buildings and real property controlled by such agencies or by GSA regarding its inventory of excess or surplus Federal property. This Notice is also published in order to comply with the December 12, 1988 Court Order in *National Coalition for the Homeless v. Veterans Administration*, No. 88-2503-OG (D.D.C.).

Properties reviewed are listed in this Notice according to the following categories: Suitable/available, suitable/unavailable, and suitable/to be excess, and unsuitable. The properties listed in the three suitable categories have been reviewed by the landholding agencies, and each agency has transmitted to HUD: (1) Its intention to make the property available for use to assist the homeless, (2) its intention to declare the property excess to the agency's needs, or (3) a statement of the reasons that the property cannot be declared excess or made available for use as facilities to assist the homeless.

Properties listed as suitable/available will be available exclusively for homeless use for a period of 60 days from the date of this Notice. Where property is described as for “off-site use only” recipients of the property will be required to relocate the building to their own site at their own expense. Homeless assistance providers interested in any such property should send a written expression of interest to HHS, addressed to: Ms. Theresa M. Ritta, Chief Real Property Branch, the Department of Health and Human Services, Room 12-07, Parklawn Building, 5600 Fishers Lane, Rockville, MD 20857, (301)-443-2265 (This is not a toll-free number.) HHS will mail to the interested provider an application packet, which will include instructions for completing the application. In order to maximize the opportunity to utilize a suitable property, providers should submit their written expressions of interest as soon as possible. For complete details concerning the processing of applications, the reader is encouraged to refer to the interim rule governing this program, 24 CFR part 581.

For properties listed as suitable/to be excess, that property may, if subsequently accepted as excess by GSA, be made available for use by the homeless in accordance with applicable law, subject to screening for other Federal use. At the appropriate time, HUD will publish the property in a Notice showing it as either suitable/available or suitable/unavailable.

For properties listed as suitable/unavailable, the landholding agency has decided that the property cannot be declared excess or made available for use to assist the homeless, and the property will not be available.

Properties listed as unsuitable will not be made available for any other purpose for 20 days from the date of this Notice. Homeless assistance providers interested in a review by HUD of the determination of unsuitability should call the toll free information line at 1-

800-927-7588 or send an email to [title5@hud.gov](mailto:title5@hud.gov) for detailed instructions, or write a letter to Ann Marie Oliva at the address listed at the beginning of this Notice. Included in the request for review should be the property address (including zip code), the date of publication in the **Federal Register**, the landholding agency, and the property number.

For more information regarding particular properties identified in this Notice (e.g., acreage, floor plan, condition of property, existing sanitary facilities, exact street address), providers should contact the appropriate landholding agencies at the following addresses: GSA: Mr. Flavio Peres, General Services Administration, Office of Real Property Utilization and Disposal, 1800 F Street NW., Room 7040 Washington, DC 20405, (202) 501-0084; NASA: Mr. William Brodt, National Aeronautics AND Space Administration, 300 E Street SW., Room 2P85, Washington, DC 20546, (202)-358-1117; (These are not toll-free numbers).

Dated: September 29, 2016.

**Brian Fitzmaurice,**

*Director, Division of Community Assistance,  
Office of Special Needs Assistance Programs.*

**TITLE V, FEDERAL SURPLUS PROPERTY PROGRAM FEDERAL REGISTER REPORT FOR 10/07/2016**

**Suitable/Unavailable Properties**

*Building*

California

Alameda Federal Center  
Northern Parcel  
620 Central Ave.  
Alameda CA 94501

Landholding Agency: GSA  
Property Number: 54201630019  
Status: Excess

GSA Number: 9-G-CA-1604-AD

Directions: Building 1 (Lab/Office) 26,412.44 sq. ft.; Building 2A (Office) 8,672.86 sq. ft.; Building 2B (Office) 8,754.67 sq. ft.; Building 2C (Office) 9,119.7 sq. ft.; Building 2D (Storage/Workshop/Storage) 24,082.18 sq. ft.; Building 8 (Storage) 817.68 sq. ft.; Building 10 (storage) 776.55 sq. ft.; Building 9 (Trash Facilities) 254.58 sq. ft.; Building 12 (Sewage Pumping Station) 695.32 sq. ft.; Building 13 (Hydraulic Elevator Equipment) 75.04 sq. ft.

Comments: 10 Buildings; square footage varies; poor conditions; major repairs needed; <1% asbestos in one bldg.; contact GSA for more conditions and info. on a specific property

**Unsuitable Properties**

*Building*

Mississippi

Bldg. 1208 Outdoor Stage  
Stennis Space Center

SSC MS 39529

Landholding Agency: NASA  
Property Number: 71201630015

Status: Unutilized

Comments: Public access denied and no alternative method to gain access without compromising national security

Reasons: Secured Area

Bldg. 1207 Restroom

Stennis Space Center

SSC MS 39529

Landholding Agency: NASA

Property Number: 71201630016

Status: Unutilized

Reasons: Secured Area

Comments: Public access denied and no alternative method to gain access without compromising national security

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**DEPARTMENT OF THE INTERIOR**

**Fish and Wildlife Service**

**[FWS-HQ-FAC-2016-N054;  
FXFR133609ANS09-FF09F14000-134]**

**Aquatic Nuisance Species Task Force Meeting**

**AGENCY:** Fish and Wildlife Service, Interior.

**ACTION:** Notice of meeting.

**SUMMARY:** We, the U.S. Fish and Wildlife Service, announce a public meeting of the Aquatic Nuisance Species (ANS) Task Force. The ANS Task Force's purpose is to develop and implement a program for U.S. waters to prevent introduction and dispersal of aquatic invasive species (AIS); to monitor, control, and study such species; and to disseminate related information.

**DATES:** The ANS Task Force will meet from 8 a.m. to 5 p.m. on Wednesday, November 9, 2016, and 8 a.m. to 5 p.m. on Thursday, November 10, 2016. For more information, contact the ANS Task Force Executive Secretary (see **FOR FURTHER INFORMATION CONTACT**).

**ADDRESSES:** The ANS Task Force meeting will take place at the U.S. Fish and Wildlife Headquarters, 5275 Leesburg Pike, Falls Church, VA 22041

**FOR FURTHER INFORMATION CONTACT:** Susan Pasko, Executive Secretary, ANS Task Force, by telephone at 703-358-2466, or by email at [Susan\\_Pasko@fws.gov](mailto:Susan_Pasko@fws.gov). If you use a telecommunications device for the deaf (TDD), please call the Federal Information Relay Service (FIRS) at 800-877-8339.

**SUPPLEMENTARY INFORMATION:** In accordance with the requirements of the Federal Advisory Committee Act, 5

U.S.C. App., we announce that the ANS Task Force will hold a meeting.

**Background**

The ANS Task Force was established by the Nonindigenous Aquatic Nuisance Prevention and Control Act of 1990 (Act) (Pub. L. 106-580, as amended), and is composed of 13 Federal and 15 ex-officio members, and co-chaired by the U.S. Fish and Wildlife Service and the National Oceanic and Atmospheric Administration. The ANS Task Force provides advice on AIS infesting waters of the United States and other nations, among other duties as specified in the Act.

**Meeting Agenda**

- New Species Occurrences
- Update on Policy and Planning from the National Invasive Species Council
- Session on Developing Effective Outreach Programs
- Updates from the Stop Aquatic Hitchhikers! and Habitattitude Campaigns
- Update on Ballast Water Legislation and Management Technologies
- Session on Organisms in Trade
- Update from the Arctic Council
- Discussion on ANS Task Force Member Reporting and Strategic Planning
- Updates from ANS Task Force Members, Regional Panels, and Committees

The final agenda and other related meeting information will be posted on the ANS Task Force Web site at <http://anstalkforce.gov>.

**Meeting Minutes**

Summary minutes of the meeting will be maintained by the Executive Secretary (see **FOR FURTHER INFORMATION CONTACT**). The minutes will be available for public inspection within 60 days after the meeting and will be posted on the ANS Task Force Web site at <http://anstalkforce.gov>.

Dated: September 9, 2016.

**David W. Hoskins,**

*Co-Chair, Aquatic Nuisance Species Task Force, Assistant Director for Fish and Aquatic Conservation.*

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